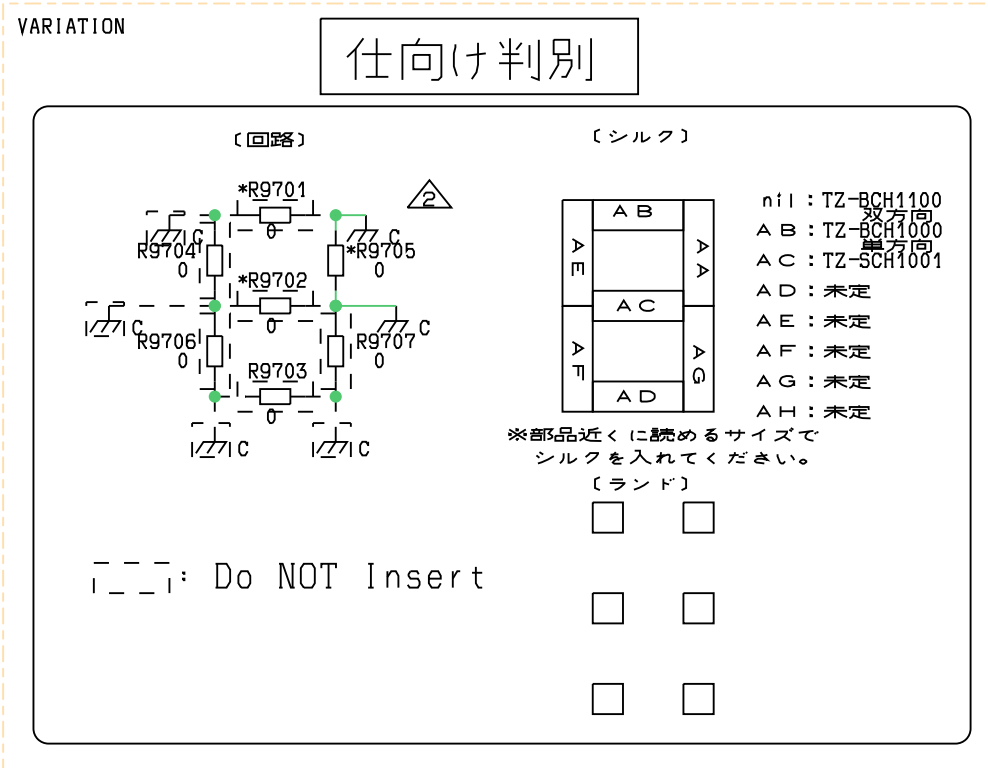



-- APPROVE RANGE --  
nil AB AC AA



APPLIED MODEL					
SUB ASSEMBLY PART NO.	MODEL NO.	PLAN NO.	ARRANGEMENT DATE	PRODUCTION START	CHG NO
1 TNPAS377	32HD				
TNPAS377AA	32HD (KM)				
TNPAS377AB	32FHD				
TNPAS377AC	37inch				

SINGLE PCB		
PCB NAME	TNPA5377	
PRINT TOOL NO.	TNPA5377-1	
CONTRACT NO.		
PARENT NO.		
CHASSIS		
BOARD	LD	
DESIGNED BY	J. MIZUNO	
CHECKED BY	T. YAMADA	
APPROVED BY	S. KAWAMURA	
CIRCUIT DRAWING MANAGER	J. MIZUNO	

[illegible]

RE-FLUX - RE-FLUX - Partial DIP		
TEMPERATURE	0.0007	PB FREE CREAM SOLDER
TIME	0.0003	LOW A9 DIP SOLDER
TIME	0.0009	FLUX
TEMPERATURE	0.0001	PB FREE SOLDER
TEMPERATURE	0.0004	THINNER
TIME	0.0004	BOND